



POSITION NO.: B8-S203
 EQUIPMENT NAME: CENTRIFUGE
 FWEC CONTRACT NO.: 15-2192
 FWEC REQ'N NO.: 2192-1354D
 FWEC P.O. NO.: PP-203-115-2192
 HLR PROJECT: 098-110-2119
 EQUIP. CODE NO.: CFA-304 CENTRIFUGE
 MOG-84 MOTOR
 HOFFMANN LA ROCHE INC.
 BELVIDERE, N.J.

NOTE:
 WHEN ORDERING SPARE PARTS, GIVE THIS ASSEMBLY
 DRAWING NUMBER, PART LOCATION & MACHINE SERIAL
 NUMBER.

99691

CFA-119

ITEM	QTY	MATERIAL	CODE	CODE	CODE	ITEM	QTY	MATERIAL	CODE	CODE	CODE

TOLERANCES
 FOR MACHINED SURFACES

1.	1.125	±.04	(.040)
1.0	1.125	±.02	(.020)
1.00	1.125	±.01	(.010)
1.000		±.005	

FOLLOW MANUFACTURING PRACTICES
 E.B.00-82 UNLESS OTHERWISE NOTED

ALL FINISH SURFACES
 125 UNLESS OTHERWISE NOTED

Property of Bird Machine Co., Inc.
 No other copies to be made, copy of
 this drawing to be retained for the
 purpose of the contract only.

DRAWN BY: EMW
 DATE: 1-25-79
 CHECKED BY: NO
 DATE: 2-7-79
 SCALE:

S.O. NO.: C-271-2

PART SECTIONAL ASSEMBLY
 MACHINE 24738 CONT. CENTRIFUGE
ZLB3942000
BIRD
 MACHINE COMPANY INC.
 SOUTH WALPOLE, MASS.
 U.S.A.