

FORM U-1 MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS
As required by the Provisions of the ASME Code Rules, Section VIII, Division I

E-06-11

1. Manufactured by Vulcan Manufacturing Company (Name and address of Manufacturer) Cincinnati, Ohio 45246

2. Manufactured for Olin Corporation, (Name and address of Purchaser) Lake Charles, LA

3. Type Vert. Kind Ht. Exch. Vessel No. (11757) (Mfrs. Serial) (State & State No.) Natl. Bd. No. 2970 Yr. Built 1972

Items 4-9 incl. to be completed for single wall vessels (such as air tanks), jackets of jacketed vessels, or shells of heat exchangers.

4. SHELL: Material STL SA515-70 T.S. 70000 Nominal Thickness 5/16 Corrosion Allowance 1/16 In. In. Allowance 2 Ft. 1 In. Length 16 Ft. 0 In.

5. SEAMS: Long Dbl. Butt H.T. NO R.T. Spot Sectioned NO Efficiency 85 %

Girth Dbl. Butt H.T. NO R.T. Spot Sectioned NO No. of Courses 2

6. HEADS (a) Material TP304 SA240 T.S. 75000 (b) Material TP304 SA240 T.S. 75000

EXP JTAX shell contains 25" Dia. weld end bellows type exp. jt. fabricated by Pathway Bellows Inc., El Cajon, CA, Serial No. 5102-10640-UZ-2132.

If removable, bolts used (Material, Spec. No., T.S., Size, Number) Other fastening (Describe or Attach Sketch)

7. STAYBOLTS: (Material) If hollow (Size of Hole) Attachment (Threaded, Welded) Pitch (Horiz.) X (Vert.) Diam. (Nominal)

8. ~~MAXX~~ CLOSURE: shells welded to tubesheets. (Describe as ogee & weld, bar, etc. If bar, give dimensions, if bolted, describe or sketch)

9. Constructed for max. allowable working press. FV & 120 psi at max. temp. 650 °F. Min. temp. (when less than -20°) (Hydrostatic) Test Press 180 psi.

Items 10 and 11 to be completed for tube sections.

10. TUBE SHEETS: Stationary. Material TP304 SA240 Kind & Spec. No. 24-3/8 In. Diam. 1-9/16 In. Thickness Bolted Attachment

Floating. Material TP304 SA249 Kind & Spec. No. 2 In. Diam. .065 In. Thickness 73 Gage Number Straight Type

Items 12-15 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

12. SHELL Material TP304 SA240 T.S. 75000 Nominal Thickness 1/4 In. Corrosion Allowance NONE In. In. Diam. 4 Ft. 0 In. Length 3 Ft. 0 In.

13. SEAMS: Long Dbl. Butt H.T. NO R.T. Spot Sectioned NO Efficiency 85 %

Girth Dbl. Butt H.T. NO R.T. Spot Sectioned NO No. of courses 2

14. HEADS (a) Material TP304 SA240 T.S. 75000 (b) Material TP304 SA240 T.S. 75000

(a) Top, bottom, ends Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Pressure (Convex or Concave)

(b) Channel TOP 1/4" 30" 2"

(c) Floating BTM 1/4" 48" 3" Attachment Concave

If removable, bolts used (a) (Material, Spec. No., T.S., Size, Number) (b) STL SA193-B7 125000 5/8" - 20

(c) STL SA193-B7 125000 5/8" - 20 Other fastening (Describe or Attach Sketch)

15. Constructed for max. allowable working press. FV & 25 psi at max. temp. 350 °F. Min. temp. (when less than -20°) (Hydrostatic) Test Press 38 psi.

Items below to be completed for all vessels where applicable.

16. SAFETY VALVE OUTLETS: Number (Size) Location (Describe or Attach Sketch)

17. NOZZLES

Purpose (Inlet, Outlet, Drain)	Number	Diam. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
	1	2"	150# ANSI	SO Steel	SCH 40		Welded
	2	1"	"	"	SCH 80		"
	1	8"	"	"	SCH 80		"
	1 Each	6" & 3"	"	LJ TP304	3/16"		"
	5	2"	"	SO	SCH 40		"
	4 Each	1-1/2" & 1"	"	"	"		"

* Channel shells reduce at tubesheets; Top reducer 30" OD X 25-3/8" OD X 9-5/8" Lg. X 1/4" Tk. Btm reducer 48" OD X 25-5/8" OD X 20" Lg. X 1/4" Tk. Lines 12 and 13 apply to reducers.

NP33300-06-0601-37-711

(Over)

18. INSPECTION Manholes, No. 1 Size 18" Location Top Channel
 OPENINGS: Handholes, No. _____ Size _____ Location _____
 Threaded, No. _____ Size _____ Location _____
 19. SUPPORTS: Skirt NO Lugs 4 Legs _____ Other _____ Attached Shell Weld
 (Yes or No) (Number) (Number) (Describe) (Where & How)

20. REMARKS: This is a falling film evaporator. Contents unknown. Service
Restrictions of Par. UW-2 not applicable. Dished portion of bottom channel
head is jacketed with .059" tk. TP304 SA-240. Jacket is dimpled on 2-1/2"
centers. Dimples are fillet welded to the head and the 5/8" dia. holes are
completely filled with weld metal per Code Par. UW-19(c)(2). Design 54 PSIG
at 300 Deg. F. Hydro Test 93 PSIG.
 Item No. E-06A-11 75 Sq. Ft. N.B. SO 9721-21 D-29233
 (Brief description of purpose of the vessel, as Air Tank, After Cooler, Jacketed Cooker, etc. State contents of each part.)

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division I.

Date 1/4 19 72 Signed Vulcan Manufacturing Company By J. C. Haban
 (Manufacturer)

Certificate of Authorization Expires 12/31/72

CERTIFICATE OF SHOP INSPECTION

VESSEL MADE BY Vulcan Manufacturing Company at Cincinnati, Ohio

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province Ohio and employed by Hartford Steam Boiler Insp. & Ins. Co. of Hartford, Conn. have inspected the pressure vessel described in this manufacturer's data report on JAN 20 1972 19 72, and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the applicable sections of the ASME Boiler and Pressure Vessel Code.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this manufacturer's data report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date JAN 25 1972 19 72
[Signature] Inspectors Signature Commissions Nat'l. Bd 4494
 Nat'l Board, State, or Province and No.

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province _____ and employed by _____ of _____ have compared the statements in this manufacturer's data report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection have been inspected by me and that to the best of my knowledge and belief the manufacturer has constructed and assembled this pressure vessel in accordance with the applicable sections of the ASME Boiler and Pressure Vessel Code. The described vessel was inspected and subjected to a hydrostatic test of _____ psi.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this manufacturer's data report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

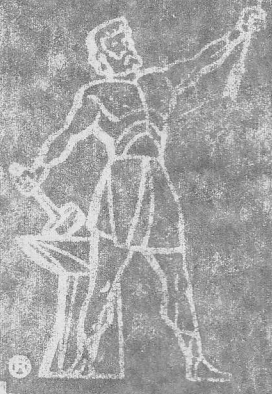
Date _____ 19 _____
 _____ Commissions _____
 Inspector's Signature Nat'l Board, State, or Province and No.

33300-02-0001-35-1000-20-003333

Attached
Shell Weld
(When)

Vulcan Manufacturing

CINCINNATI OHIO
U.S.A.



DESIGNERS AND BUILDERS

SER. NO 11757

ITEM NO E-06A-11

PO. NO. 33300-02-0601-37

U

NATL. BD. 2970

DIV-1 VULCAN MANUFACTURING CO.

W SHELL EV8120 PSI 650 °F.

TUBE EV8 25 PSI 350 °F.

JACKET 54 PSI 300 °F.

SERIAL 11757 BUILT 1972

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