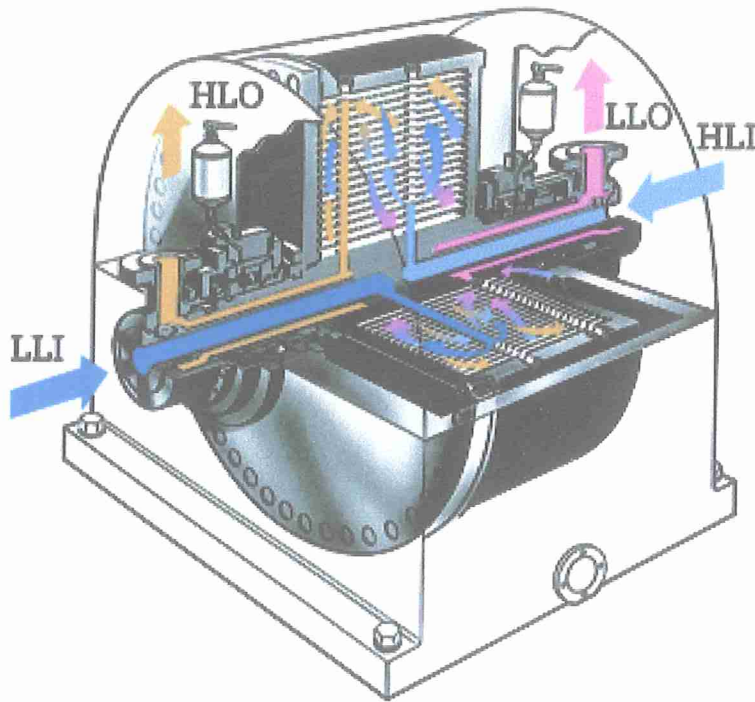


eq. #

06-3739

# B&P Podbielniak® Centrifugal Contactor



## User Manual

**b** B&P PROCESS  
&P EQUIPMENT  
AND SYSTEMS

1000 Hess Avenue  
Saginaw, Michigan 48601  
USA

(989) 757-1300 - Phone

(989) 757-1301 - Fax

[bpprocess@bpprocess.com](mailto:bpprocess@bpprocess.com) - E-Mail



## **MAINTENANCE & SERVICE MANUAL**

### **ABBOTT CHEMICAL**

**MACHINE TYPE: D-900 POD<sup>®</sup> CONTACTOR (D-36)  
(LUBRICATION SYSTEM RETRO-FIT PACKAGE)**

**SERIAL NO.: 354/355**

**R.O. #: 86071**

**CUSTOMER P.O. NO.: REQ#12944**

This manual is to be used for installing and servicing the above named machine. It contains the necessary lubrication and maintenance instructions for ensuring the maximum use of our equipment.

The included assembly drawings, in addition to providing a complete picture of the machine, form a parts list and are to be used for ordering replacement parts as explained on the individual instruction sheet provided for that purpose. Should any discrepancy be found between these drawings and the included instructions, follow the drawings. They are correct in detail while the instructions may be representative. Whenever possible, individual parts lists and maintenance instructions for parts not of our manufacture are also included. Any maintenance or service problems not covered by this manual will be given immediate attention upon notice to this company.

**ABBOTT CHEMICAL  
 MAINTENANCE & SERVICE MANUAL D-900 (D-36)  
 LUBRICATION SYSTEM RETRO-FIT PACKAGE  
 S/N: 354/355; R.O. #: 86071; P.O.: REQ#12944  
 October 16, 2001**



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#### NUMBER

3X644-048  
 1X565-049

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**PLEASE NOTE**

The terms "Baker Perkins Inc.", "Baker Perkins", "APV Chemical Machinery Inc.", "APV", "B&P Process Equipment and Systems", and "B&P" are all used interchangeably and represent:

**"B&P Process Equipment and Systems, LLC"  
1000 Hess Avenue  
Saginaw, Michigan 48601  
U.S.A.**

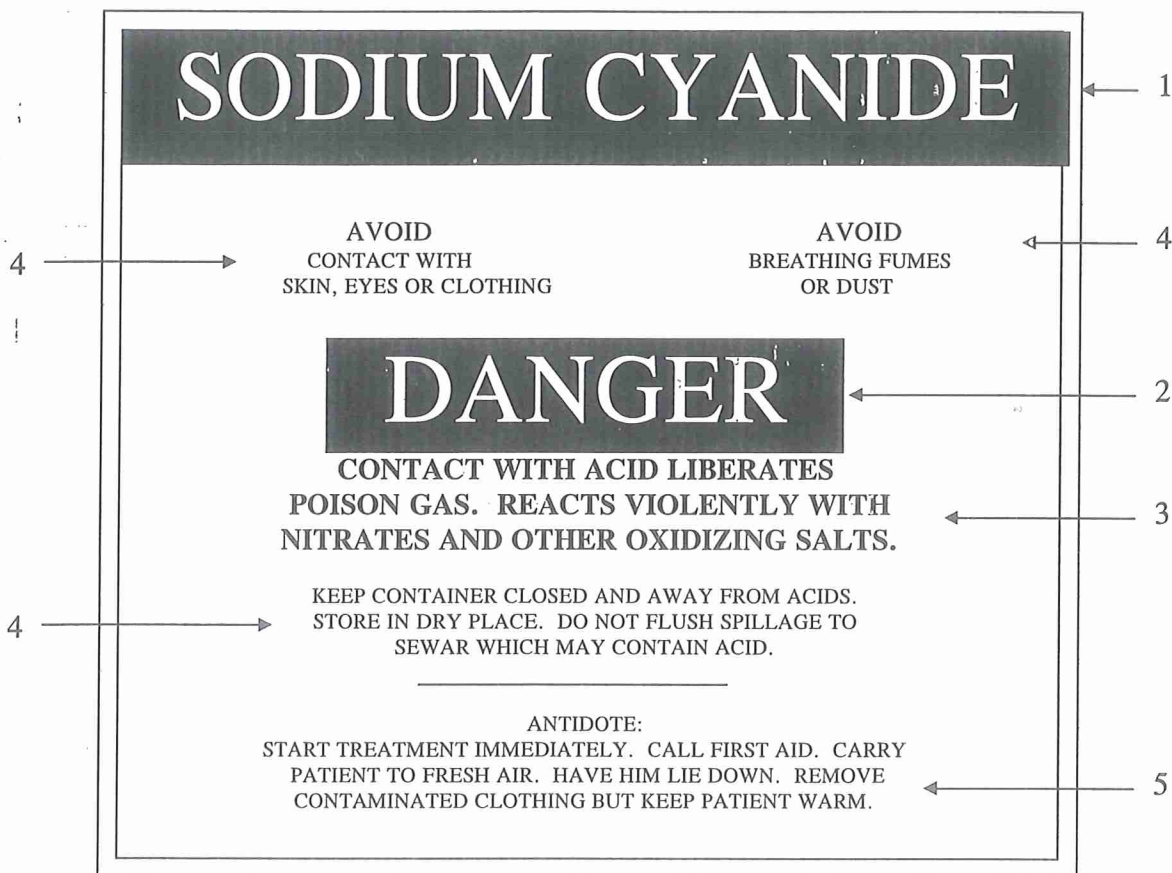


<b>B&amp;P TECHNOLOGY CENTER PROCESS SYSTEMS DIVISION</b>			
<b>STANDARD DEMONSTRATION RATE SHEET</b>			
<b>EQUIPMENT</b>	<b>SET UP PER DAY</b>	<b>CLEAN UP PER DAY</b>	<b>TEST PER DAY</b>
<b>PLASTICS AND CHEMICALS</b>			
<b><u>LAB-SCALE CONTINUOUS MIXING</u></b>			
Trials – single preblend feedstream	-	-	\$800.00
Trials – multiple feedstreams	\$800.00	\$800.00	\$800.00
<b><u>CONTINUOUS MIXING – MP50, CK-45, or CT-40</u></b>			
Trials - Thermoplastics, Powder Coatings, or Toners	\$1,200.00	\$1,200.00	\$1,200.00
Trials - Reactive Extrusion, Industrial Chemicals, Devolatization, Energetics (simulants)	\$1,500.00	\$1,500.00	\$1,500.00
<b>R&amp;D / Product Development</b>	\$2,000.00	\$2,000.00	\$2,000.00
<b>Product Tolling Services</b> (subject to review of process, quality specifications, and Tech Center availability)	\$2,500.00	\$2,500.00	\$2,500.00
<b>BATCH MIXING/HOMOGENIZATION</b>			
Pyrotechnics (Simulants)	\$ 800.00	\$ 800.00	\$ 800.00
Polymers	\$ 800.00	\$ 800.00	\$ 800.00
<b>PHARMACEUTICAL &amp; CHEMICAL</b>			
<b><u>SEPARATION</u></b>			
Liquid/Solid Separation	\$ 900.00	\$ 900.00	\$ 900.00
Liquid/Liquid Extraction	\$ 900.00	\$ 900.00	\$ 900.00
Liquid/Liquid Separation	\$ 900.00	\$ 900.00	\$ 900.00
<b>MUNICIPAL AND INDUSTRIAL WASTE</b>			
<b><u>PYROLYSIS</u></b>			
Continuous Pyrolysis Reaction	\$2,500.00	\$2,500.00	\$2,500.00
<b>TERMS</b>			
1. The above charges assume the customer is to supply test material and any special cleaning solvent required, at no charge to B&P, and that a standard test date is scheduled. If any overtime, shift work, extra help, material pre-blending/preparation is required; there shall be extras which are incurred only at the customer's specific request. Any expenditures for test material, freight, special analytical or other services required by the customer shall be at the customer's expense.			
2. In those cases where considerable set up time or exceptional cleaning problems are involved, additional charges may be incurred and quoted (Example: carbon blacks, resins, toners, etc.)			
3. A Material Safety Data Sheet (MSDS) must be supplied for each material or solvent supplied to B&P, or purchased by B&P on behalf of the customer. TESTING WILL NOT BEGIN without a MSDS. A second MSDS must accompany the shipment, per The Department of Transportation regulation.			
4. All material must have correct labeling (example label on reverse side) or it cannot be received by B&P.			
5. Any material, either supplied by the customer or purchased by B&P for use in testing or clean up, is the sole property and responsibility of the customer, and the customer accepts all legal liability and responsibility for transportation, environmental contamination, human safety, or health hazard during transportation, testing, clean up, and disposal. All new and used material, and contaminated solvent or cleaner, used for testing or clean up, is the property of the customer and is to be returned to the customer, after testing, at customer's expense. B&P accepts no responsibility, implied or otherwise, for disposal of any material used during testing or clean up.			

# LABELING REQUIREMENT

B&P Process Equipment and Systems is committed to the safety and well-being of its employees, and is obligated to comply with existing safety regulations. Correct labeling on all incoming test materials will, therefore, be necessary before these materials can be handled in the Technology Center. Correct labeling, as defined by the Michigan Department of Labor, Bureau of Safety and Regulation, OSHA, is demonstrated by the following example.

1. Name of Product
2. Signal Word (Danger, Warning, Caution)
3. Statement of Hazards
4. Precautionary Measures
5. Instructions in Case of Contact, Exposure, Etc.



B&P Process Systems & Equipment is additionally committed to the confidentiality of proprietary information furnished during testing programs. In those cases, where chemical materials used are of a non-proprietary nature, the generic product name, No. 1 above, should be included on the label. If the material is proprietary, the customer may use his own designation in place of No. 1. However, the remaining information (Item Nos. 2, 3, 4, 5) must be included on the label.

In addition, the correct U.S. Department of Transportation 4-digit I.D. number must be supplied for all materials shipped to or from the B&P Technology Center. (Example - I.D. No.: 1954, Material: flammable gas).

<b>TERMS FOR SUPPLY OF ADVISORY SERVICE</b>	
<b>FIELD SERVICE RATES (DOMESTIC)</b>	
Basic rate for all services performed at customer's plant site, including preparation or return time for equipment identification, parts pickup, rental return, etc.	
Mechanical	\$ 90.00 per hour
Engineering	\$110.00 per hour
<b>Overtime Rates:</b>	
Over 8 hours through to 12 hours, Monday through Friday	
Mechanical	\$135.00 per hour
Engineering	\$165.00 per hour
Weekends: 12:01 A.M. Saturday through 12:00 Midnight Sunday	
Mechanical	\$180.00 per hour
Engineering	\$220.00 per hour
Engineering Support Rate	\$110.00 per hour
Holidays: New Year's Day, Memorial Day, July 4th, Labor Day, Thanksgiving Day, Christmas Day	\$300.00 per hour
<b>Special Charges:</b>	
<b>No-work stand-by time:</b>	
Monday through Friday	\$480.00 per day
Saturday and Sunday	\$560.00 per day
Holidays	\$1,000.00 per day
Travel item - between home base and plant site, and local travel time.	\$60.00 per hour
Minimum Charge, plus ALL expenses	\$720.00 per day
Cancellation charges may occur if schedule is canceled or changed without 7 days prior notice	\$850.00 maximum
NOTE: 8 hours of rest or off-duty time must elapse between shifts to reinstate straight time	
<b>Other Charges:</b>	
Travel via private or company car will be invoiced at:	35¢ per mile
Living expenses, such as hotel bills, meals, etc., will be invoiced at cost in addition to the basic hourly rate.	
Travel via public transportation, rental cars, fuel, plus parking tolls.	at cost
Hired labor, services, tools, Travel arrangements, etc.	cost + 15%

**NOTE:** Effective date January 1, 1993, all rates are listed in U.S. dollars and are subject to change without notice.

Supersedes 10-01-1989.

Additional Terms on reverse side.

*Manufacturers of Baker Perkins Machinery*

B&P Process Equipment and Systems, LLC • 1000 Hess Avenue • Saginaw, MI 48601 USA  
(517) 757-1300 • Fax (517) 757-1301 • www.bpprocess.com



## ADDITIONAL TERMS

**B&P PROCESS EQUIPMENT AND SYSTEMS, LLC (HEREINAFTER CALLED B&P) IN RENDERING ANY SERVICE DOES SO UNDER THE INSTRUCTIONS OF THE CUSTOMER (HEREINAFTER CALLED BUYER). THE BUYER IS AT ALL TIMES IN COMPLETE CARE, CUSTODY, AND CONTROL OF ALL MACHINERY, EQUIPMENT, AND ADJACENT PREMISES.**

**GENERAL.** B&P rates for the supply of field services are established based on the understanding that B&P personnel act in an advisory capacity to Buyer's responsible representative who actively directs Buyer's personnel performing the work, all work to be performed under the direction and control of Buyer.

The work performed includes, but is not limited to installation of Buyer's equipment at its intended operational location, on-site testing, or inspection of Buyer's equipment, operational startup of Buyer's equipment, and overhaul, modification, or conversion Buyer's equipment.

**COMPLETE AGREEMENT.** This document shall represent the final, complete, and exclusive statement of agreement between the parties and may not be modified, supplemented, explained, or waived, except in writing, signed by an authorized representative of B&P. These terms are intended to cover all activity of B&P and Buyer hereunder, B&P pamphlets, circulars, catalogues, etc., are issued for general information purposes only and shall not be deemed to modify the provisions hereof.

**TAXES.** Any federal, state or municipal sales, use, or similar type tax levied on this transaction is not included in the price and shall be borne and paid by Buyer; and if any such tax shall be due and payable, and if B&P shall be chargeable by law for collection of same, Buyer will pay same to B&P on demand whether or not this transaction shall have been fully performed.

**CONTRACT PERFORMANCE, INSPECTION, AND ACCEPTANCE.** All services shall be finally inspected and accepted promptly upon completion thereof and before B&P personnel leave the premises. Unless specifically agreed in writing prior to departure of B&P personnel, the work will be considered completed, inspected, and accepted by the Buyer, and any claims not asserted by the Buyer in writing before departure are waived. Upon Buyer's submission of a claim as provided above and its substantiation, B&P may, at its option, refund an equitable portion of the price.

**LIMITATION OF DAMAGES.** IN NO EVENT SHALL B&P BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES, NOR SHALL B&P LIABILITY FOR ANY CLAIM OR DAMAGES ARISING OUT OF OR CONNECTED WITH THE REPAIR WORK ADVISED BY B&P EXCEED THE COST PAID TO B&P BY THE CUSTOMER FOR SUCH SERVICES. THE REMEDIES PROVIDED HEREIN SHALL CONSTITUTE THE SOLE RECOURSE OF THE CUSTOMER AGAINST B&P WITH RESPECT TO WORK OR SERVICES ADVISED OR PERFORMED BY B&P OR WITH RESPECT TO ANY PART FURNISHED BY B&P, WHETHER THE CLAIM IS MADE IN TORT, OR IN CONTRACT, OR ADMIRALTY, INCLUDING CLAIMS BASED ON WARRANTY, NEGLIGENCE OR OTHERWISE.

**DELAYS.** B&P shall not be responsible for non-performance or delays occasioned by any causes beyond B&P reasonable control, including, but not limited to, labor difficulties, delay of vendors or carriers, fire, governmental actions, and materials shortages.

**BUYER'S RESPONSIBILITY.** B&P employees shall have free access to the work site. Buyer shall furnish, at its expense, all necessary cranes, tools, parts, materials, supplies, steam, electricity, gas, oil, water, and other material, supplies, and feed stocks required to repair and operate the equipment. Buyer shall also furnish safe and proper working conditions and safe storage for any special tools or other property of B&P related to these services during the term of its need therefore.

B&P is not responsible for any materials or supplies furnished by Buyer or any third party, or for workmanship, acts, or missions of the employees, subcontractors, or agents of the Buyers or any third party. Buyer understands B&P employee responsibility is limited to furnishing advice, and such responsibility does not extend to supervision of Buyer's or third party's employees, subcontractors or agents.

Buyer understands and agrees, with respect to the performance of B&P or its employees or representatives of active services, that such employees or representatives in the course of such work shall be treated as Buyer's servants in all respects, and that Buyer shall be solely responsible therefore without the liability of B&P therefore in any respect.

**WARRANTIES NOT RE-ESTABLISHED.** The repair work supervised by a B&P service representative does not re-establish the warranty on the repaired mechanism or machinery. There are no warranties, express, implied or otherwise, except as those set forth herein.

**PAYMENT TERMS.** 30 days net. All invoices which are not paid when due will be subject to 1 ½% interest per month from the date the invoice is due to the date paid.

**ATTORNEY FEES.** Buyer shall be responsible for any attorney fees and costs incurred by B&P in connection with the collection of any sum due B&P hereunder.

**INVALID PROVISIONS.** The invalidity or unenforceability of any particular provision of the terms herein shall not affect the other provisions hereof, and the terms herein shall be construed in all respects as if such invalid or unenforceable provision were omitted.

**APPLICABLE LAW AND FORM.** This document shall be interpreted and enforced in accordance with the laws of the State of Michigan. Michigan shall be the forum state for all disputes herein.

**BUYER ACKNOWLEDGES THAT HE HAS READ AND UNDERSTANDS THE TERMS SET FORTH HEREIN.**

Buyer:

Dated: \_\_\_\_\_

\_\_\_\_\_



### **B&P STANDARD TERMS AND CONDITIONS**

QUOTATION: The attached quotation is subject to acceptance within ninety (90) days from date of issue and is subject to change without notice thereafter. These Terms and Conditions and the attached quotation represent the final, complete, and exclusive agreement between the parties. Buyer waives its signed acceptance of these Terms and Conditions. These Terms and Conditions and the attached quotation may not be modified, supplemented, explained, or waived, except in a writing signed by an authorized representative of B&P at its Saginaw, Michigan office and is not binding on B&P until so approved and accepted. The prices quoted are subject to escalation if so provided in the attached quotation or these Terms and Conditions.

DELIVERY: B&P shall be excused for any delay in delivery or any part of delivery hereunder resulting from any cause beyond its reasonable control, including but not limited to, explosion, flood, epidemic, war, interruption, or delay in transportation or labor troubles. In case of delay caused by Buyer's failure to furnish necessary information or details, B&P may extend date for shipment for a reasonable time, based on period of Buyer's delay and conditions at B&P's factories. In case shipment shall be delayed by Buyer's failure to furnish shipping instructions on request, or otherwise by Buyer, B&P may, at its option, invoice material ready for shipment, and payment therefore shall be made in accordance with the terms hereof.

INVOICES: All invoices, including invoices for partial shipments, are due net thirty (30) days from the invoice date. All invoices, which are not paid when due will be subject to one and one half percent (1-1/2%) interest per month from the date the invoice is due to the date paid. Buyer shall be responsible for any actual attorney fees and costs incurred by B&P in connection with the collection of any sum due B&P, the enforcement of any rights and remedies of B&P under these Terms and Conditions, or the determination of the construction of any portion of these Terms and Conditions.

STORAGE: In the event Buyer delays shipment for any reason, B&P shall place goods sold hereunder in storage for a period of time not to exceed ninety (90) days. Upon default of Buyer or the expiration of the ninety (90) day period, whichever occurs first, B&P may pursue all available legal and equitable remedies. Buyer shall pay all handling, insurance, and storage charges.

TITLE TO EQUIPMENT: The title to the goods sold hereunder, and the right of repossession and removal thereof, shall remain with B&P until payment in full. In the event of default by Buyer, B&P shall have the right of repossession and removal of the goods sold hereunder. Buyer agrees to properly care for all goods delivered until the same are fully paid for, and to hold B&P harmless against any taxes assessed upon the goods, or any part thereof, after shipment.

DEFAULT: The following shall constitute default hereunder:

- (a) Non-compliance with any term hereof;
- (b) Default in the payment terms hereunder;
- (c) Selling, assigning or transferring the goods sold hereunder prior to full payment;
- (d) Removing the goods sold hereunder from Buyer's plant prior to full payment;
- or
- (e) The occurrence of any event which causes B&P to deem itself insecure.

GOODS SOLD F.C.A. FACTORY: The goods are sold free carrier ("F.C.A."), as defined by INCOTERMS 2000, B&P's factory. Delivery by B&P to Buyer is completed when the goods are handed over to and signed for by Carrier, the goods thereafter being at Buyer's risk. Buyer will make all claims against Carrier for damage incurred during shipment.

INSURANCE: From time of shipment to full payment to B&P, Buyer shall insure the goods as provided herein. The Carrier shipping the goods shall provide trip transit coverage. Once the goods have been placed with Buyer, Buyer shall provide special perils coverage, including, but not limited to, fire, theft, and lightning. Buyer shall name B&P loss payee.

ALTERATIONS: Unless expressly agreed, B&P will not provide any field electric wiring, stacks, steam, gas, oil, or water piping. All required changes in existing buildings or equipment, including foundations, drains, or supports for the equipment sold hereunder, shall be made by and at the expense of Buyer. Buyer assumes all responsibility for the condition of its equipment and parts, for the safety and condition of the work site, and for the compatibility of equipment furnished hereunder with Buyer's building and operating conditions.

CHANGES IN SPECIFICATIONS OR DRAWINGS: All additional expenses to B&P due to changes in specifications or drawings requested by Buyer and for any work performed or goods furnished in addition to that herein specified, shall be added to the purchase price and paid by Buyer.

DELAYS: Buyer agrees to reimburse B&P for any loss, penalty, or expense incurred by B&P, including, but not limited to, required overtime work, resulting from any delays that are not caused by B&P.

WARRANTY: Goods sold hereunder will be free from defects, which develop under normal and proper use and maintenance within twelve (12) months from start-up, but not to exceed eighteen (18) months from date of shipment, for new and completely rebuilt equipment and within six (6) months from start-up, but not to exceed twelve (12) months from date of shipment, for repair, replacement or spare parts. Provided, however, Buyer must give written notice to B&P specifying the nature of any alleged defect within ten (10) days of Buyer's discovery of the alleged defect. **THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.** Goods are not guaranteed against chemical attack, corrosion, or abrasion, but all normal precautions will be taken to assure that goods used are of the specified analysis. No allowance will be made for repairs or replacements not authorized in writing by B&P. During the warranty period set forth above, the replacement of O.E.M. parts or equipment with non-O.E.M. parts or equipment will void any obligation of B&P.



B&P provides no warranty for any non-O.E.M. components, equipment, or parts specified and/or selected by Buyer. Buyer shall be solely responsible for the payment for any such components, equipment, or parts. B&P shall not be responsible for any failures or defects arising out of or relating to any such components, equipment, or parts, including but not limited to any failure of or defect in any B&P components, equipment, or parts caused by or related in any way to non-O.E.M. components, equipment, or parts specified and/or selected by Buyer.

Where performance figures are given, it is understood they are not guaranteed but are the result of analysis of the conditions submitted by Buyer and represent an estimate of output and/or other conditions which may be expected under normal conditions from the equipment specified. B&P shall be notified of, and reserves the right to be represented at, any tests which Buyer may make in relation to operation. All goods manufactured by others, but included as a part of specified goods, will be subject to the standard warranty as issued by its manufacturer.

It is incumbent on the Buyer to meet safety and health regulations. B&P makes no representation or warranty that its goods meet all present OSHA requirements, and goods can only be shipped on this understanding.

**LIMITATION OF REMEDY:** IN NO EVENT IS B&P TO BE LIABLE FOR INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOST PROFITS. Buyer's exclusive remedy for breach of all warranties pertaining to the goods shall be limited to the repair or replacement of defective goods or the defective portion thereof F.C.A. B&P's factory. Labor and travel expenses incurred in responding to a warranty claim will be paid by Buyer in accordance with B&P's then current rates. B&P shall not be responsible for damages or defects caused by carelessness of the operator, misuse, abuse, or abnormal use, which in anyway impairs the proper function of the goods sold. The remedy provided herein shall constitute Buyer's sole recourse against B&P, whether the claim is made in tort, contract, warranty, or otherwise. The amount of the purchase price of the goods sold is determined in part by the fact that Buyer has agreed to so limit the liability of B&P.

**PATENTS:** B&P warrants that the use or sale of equipment or its design delivered hereunder will not infringe any United States Patent claim covering the equipment itself, but does not warrant against infringement by reason of the use thereof in combination with other equipment or in the operation of any process. In the event the equipment or any part thereof furnished hereunder is held to infringe a valid patent and its use enjoined, B&P shall, at its option and own expense, either: procure for the Buyer the right to continue using said equipment or part thereof, or, replace it with non-infringing equipment; or, modify it so it becomes non-infringing; or, accept its return and refund the full purchase price. The foregoing states the entire liability of B&P with respect to patent infringement by said equipment or any part thereof. B&P SHALL NOT BE HELD RESPONSIBLE OR LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO PATENT INFRINGEMENT BY SAID EQUIPMENT OR ANY PART THEREOF.

**INDEMNIFICATION:** Except to the extent liability or loss arises out of the negligence or willful misconduct of B&P, Buyer assumes entire responsibility and liability for losses, expenses, damages, demands, and claims based on any injury or alleged injury to persons (including death) or damage or alleged damage to property sustained, or alleged to have been sustained, in connection with the performance of the goods sold or services rendered, including losses, expenses or damages sustained by B&P, with respect to the goods sold or services rendered, and agrees to indemnify and hold harmless B&P, its agents, servants, and employees from any and all such losses, expenses, damages, demands, and claims, and agrees to defend any suit



or action brought against them, or any of them, based on any such alleged injury or damage, and to pay all damages, costs and expenses, including attorney's fees, in connection therewith or resulting therefrom. B&P shall have the option to assume its own defense, in which case Buyer shall reimburse B&P for the reasonable cost of such defense.

TAXES: Any tax, Federal, State or Municipal, levied on the sale of the above described goods or on the use or possession thereof after shipment by B&P, shall be borne and paid by Buyer; and if any such tax shall be due and payable and if B&P shall be chargeable by law for collection of same, Buyer will pay same to B&P on demand whether or not these Terms and Conditions shall have been fully performed.

CANCELLATION: Buyer may not cancel any order except upon written notice to B&P and upon payment of a sum to compensate B&P for expenses incurred in the engineering and/or manufacture of said order to the date of cancellation and for B&P's reasonably anticipated profit in connection with such order.

INVALID PROVISIONS: The invalidity or unenforceability of any particular provision of these Terms and Conditions shall not affect the other provisions hereof, and these Terms and Conditions shall be construed in all respects as if such invalid or unenforceable provision were omitted.

APPLICABLE LAW AND FORUM: These Terms and Conditions and any accompanying quotation shall be interpreted and enforced in accordance with the laws of the State of Michigan, without reference to any choice of law provisions. Michigan shall be the forum state for all disputes herein. Provided, however, the Convention For The International Sale Of Goods shall not apply to this transaction.

ARBITRATION: In the event Buyer is a citizen of a country other than the United States, any disputes arising in connection with this Agreement shall be finally settled under the Rules of Arbitration of the International Chamber of Commerce by one or more arbitrators appointed in accordance with said Rules. In the event Buyer is a citizen of an Asian country, the place of arbitration shall be San Francisco, California, U.S.A. In the event Buyer is a citizen of any other country outside the United States, the place of arbitration shall be New York, New York, U.S.A. English shall be the language of the arbitration. The arbitrator(s) shall interpret and enforce these Terms and Conditions in accordance with the laws of the State of Michigan, without any reference to any choice of law provisions. Provided, however, the Convention For The International Sale Of Goods shall not apply to this transaction. The decision of the arbitrator(s) shall be final and binding on both parties, and neither party shall have a right to appeal or to judicial review. Judgment upon the award rendered in the arbitration may be entered in any court having jurisdiction thereof

## ORDERING REPAIR PARTS FOR B&P EQUIPMENT

In order to insure quick and efficient service to our customers, we require the following information for properly identifying replacement parts:

1. The name and code or part number of the part. (This can be found by locating the part on the related assembly drawing. The parts list of this drawing will show the proper name and number of the part following its item identification letter.)
2. The part's item letter and number of the assembly drawing on which it is found.
3. The type of machine with machine number. (The machine number will be found on the machine's name plate.)

When ordering parts for equipment manufactured by our supplier, use this same general procedure. Identify the part from its manufacturer's parts list if available and give the number of the parts list used. Then list the manufacturer, the model number, and serial number of the unit for which the part is needed.

The quantity desired and shipping instructions should also be included with an order.

To order spares, contact:

B&P Process Equipment and Systems  
Customer Service Department  
1000 Hess Avenue  
Saginaw, Michigan 48601

Phone: (989) 757-1300