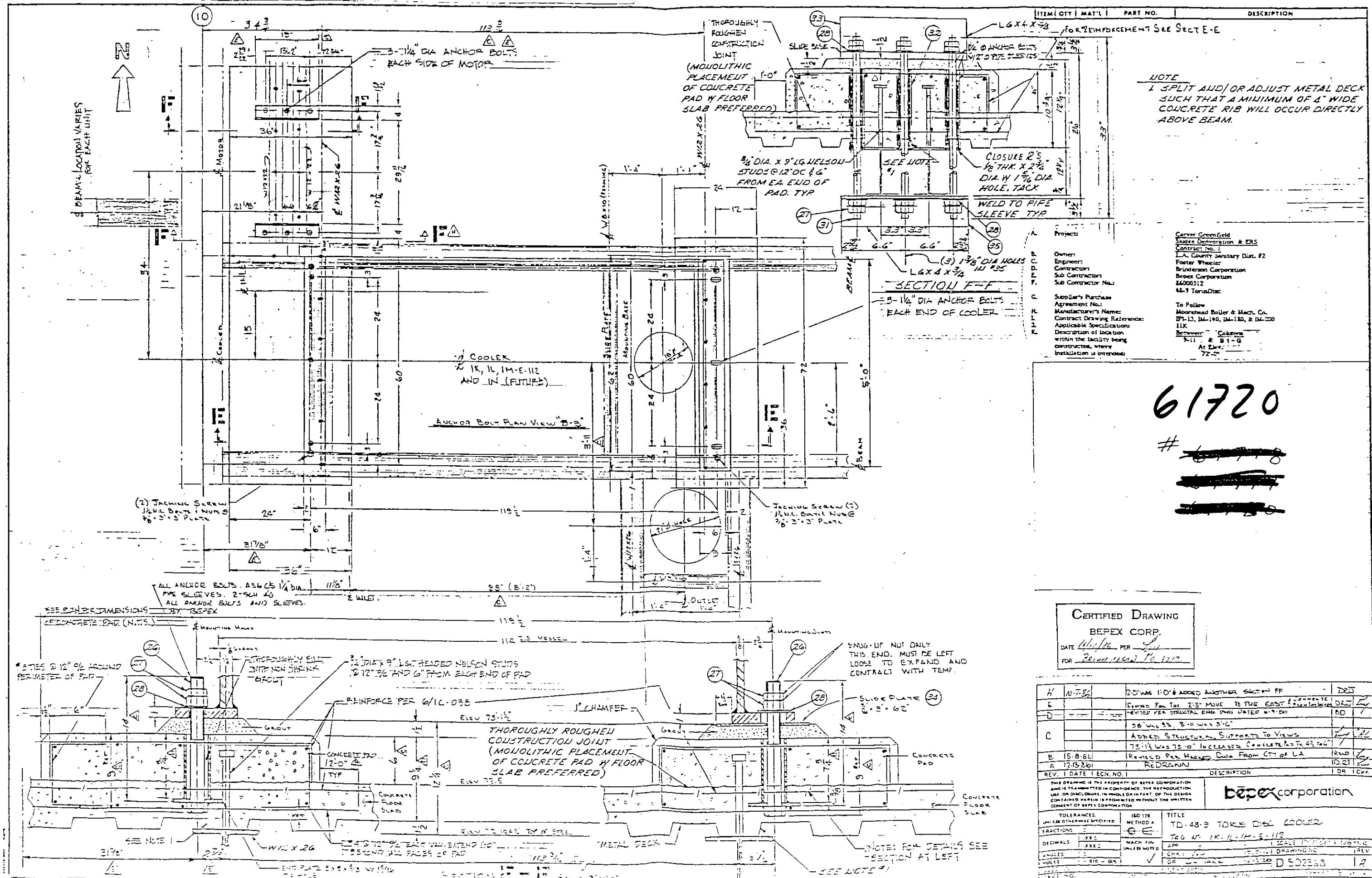
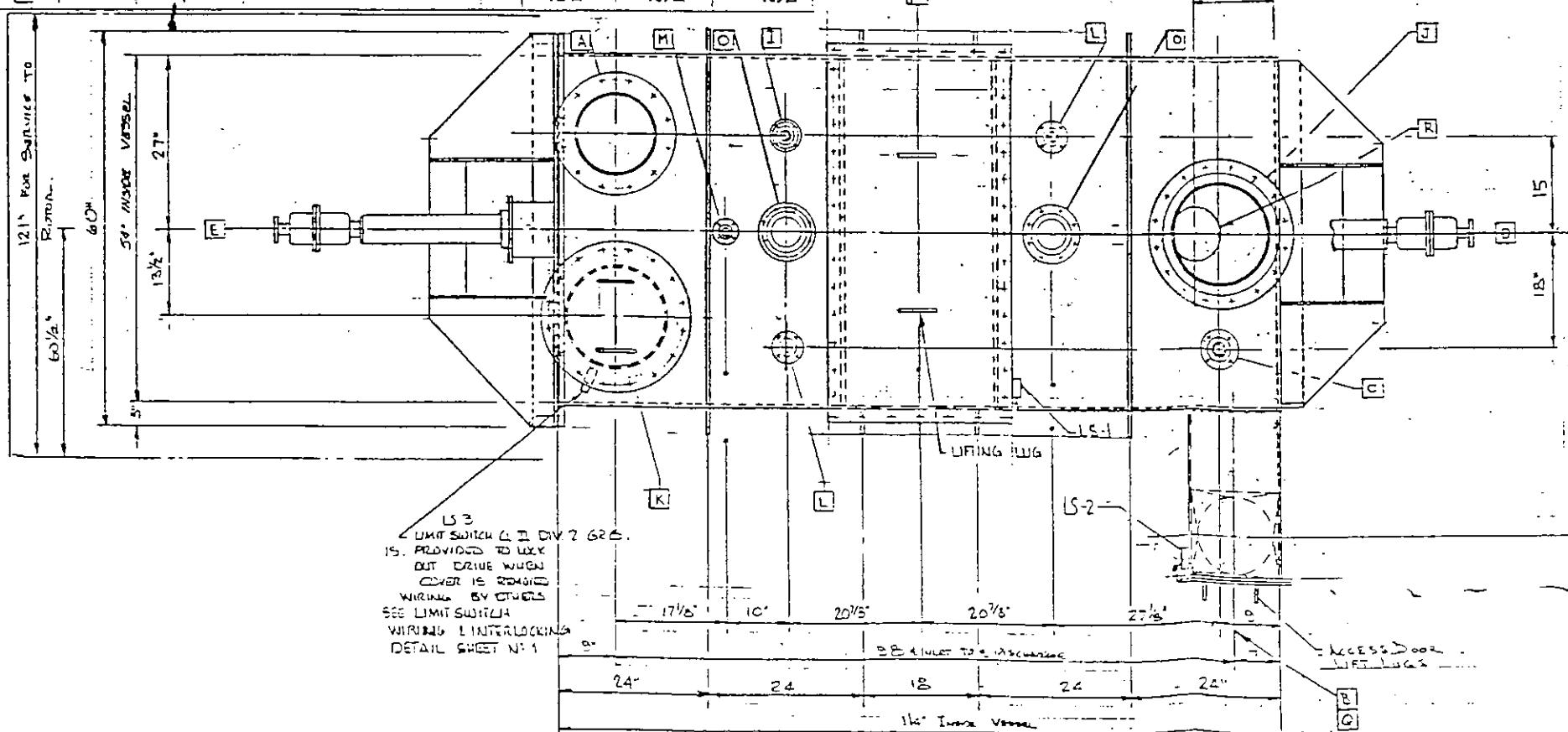


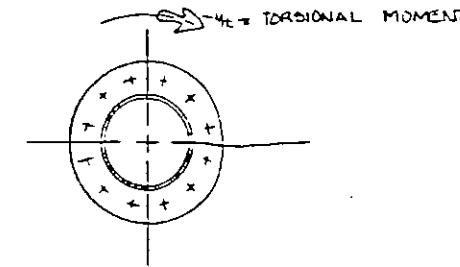
CARVER GREENFIELD SLUDGE DEHYDRATION G EIS CONTRACT NO. 1 D.A. LUDWIG SANITARY DISTRICT #2, ENG: Foster
Contractor: Brinderson Corp. Mfg: Bedex Corp. Job No: 86000512 Equipment No's 1K 11 1M-F-112



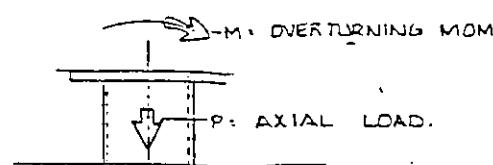
NO. & LETTER		ALLOWABLE NOZZLE MOMENTS & LOADS						
BEPEX	FOSTER WHEELER	SIZE & RATING	SERVICE	QTY	P _t LBS.	M _t LBS.	M _{LL} L	
A	1	12" : ISO-RF	FEED INLET	DATE FLS 42" TK-150# OR.	1	2000	1700	20000
B	2	12" : ISO-RF	SOLIDS OUTLET	FLG 42" TK-150# OR.	1	1400	1200	10000
C	3	2" : ISO-RF	VENT		1	500	370	370
D	4	3" : ISO-RF	ROTOR COOLING WATER INLET		1	SEE NOTE 12		
E	5	3" : ISO-RF	ROTOR COOLING WATER OUTLET		1	SEE NOTE 12		
F	6	1/2" : ISO-RF	TE CONNECTION POINTS	2	230	200	430	
G	—	—	THERMOWELL	2	N/A	N/A	N/A	
H	—	—	THERMOCOUPLE	2	N/A	N/A	N/A	
I	7	1/2" : ISO-RF	SNUFFING STEAM	1	230	200	430	
J	8	16" : ISO-RF	PSE CONNECTION POINT	1	2000	3500	30000	
K	—	16" : ISO-RF	ACCESS DURING COVER	FLG 150# OR	1	N/A	N/A	N/A
L	9	1/2" : ISO-RF	SPARE & BLIND FLG.	2	330	200	430	
M	10	3/4" : ISO-RF	NITROGEN TO TROUGH	1	170	50	93	
N	11	3/4" : ISO-RF	NITROGEN TO SEALS	1	170	50	93	
O	12	4" : ISO-RF	PIT CONNECTION POINT	2	800	450	4000	
P	—	22" : 48"	ACCESS OPNG. & COVER	1	N/A	N/A	N/A	
Q	—	14" : 27"	WEIR ACCESS OPNG. & COVER	1	N/A	N/A	N/A	
R	—	15" : ISO-RF	VESSEL CLEAN OUT & COVER	1	N/A	N/A	N/A	



PLAN VIEW "AA"



FLANGE MOMENT AND LOAD DIAGRAMS



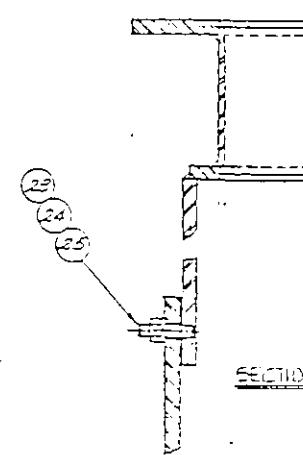
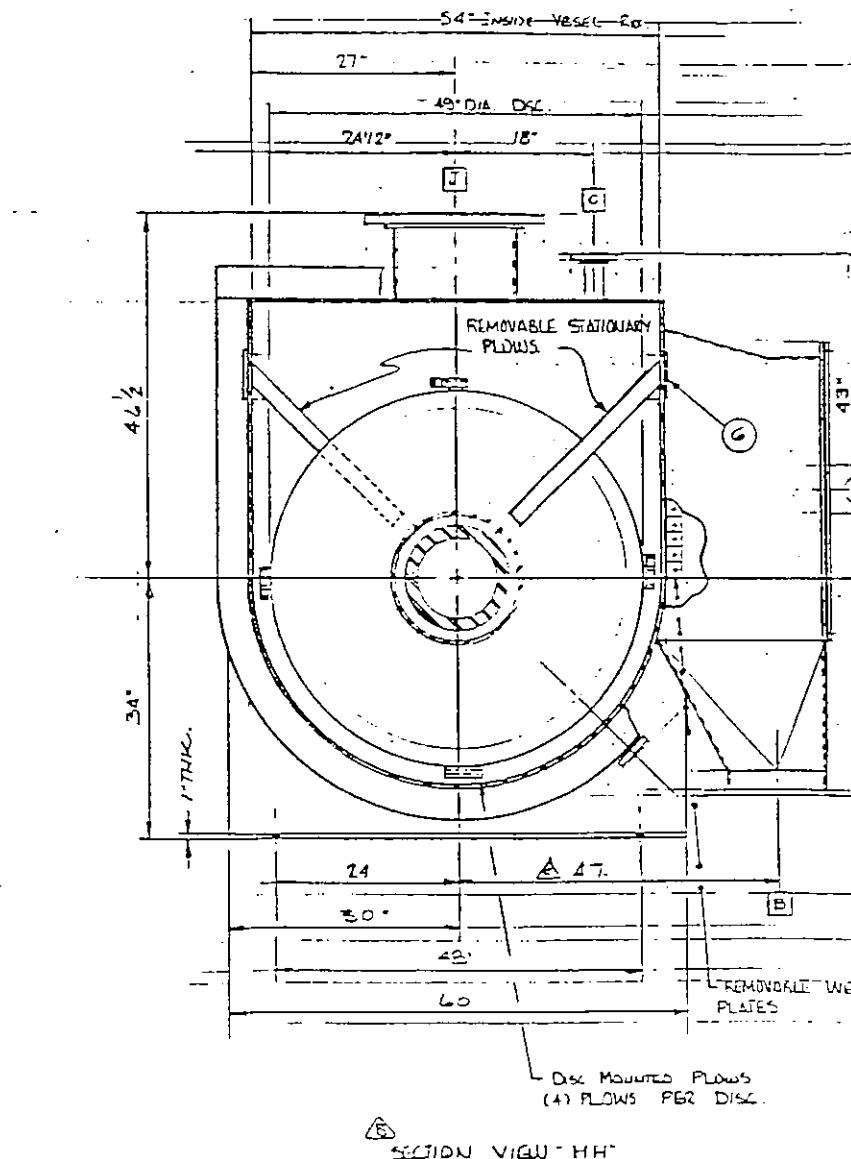
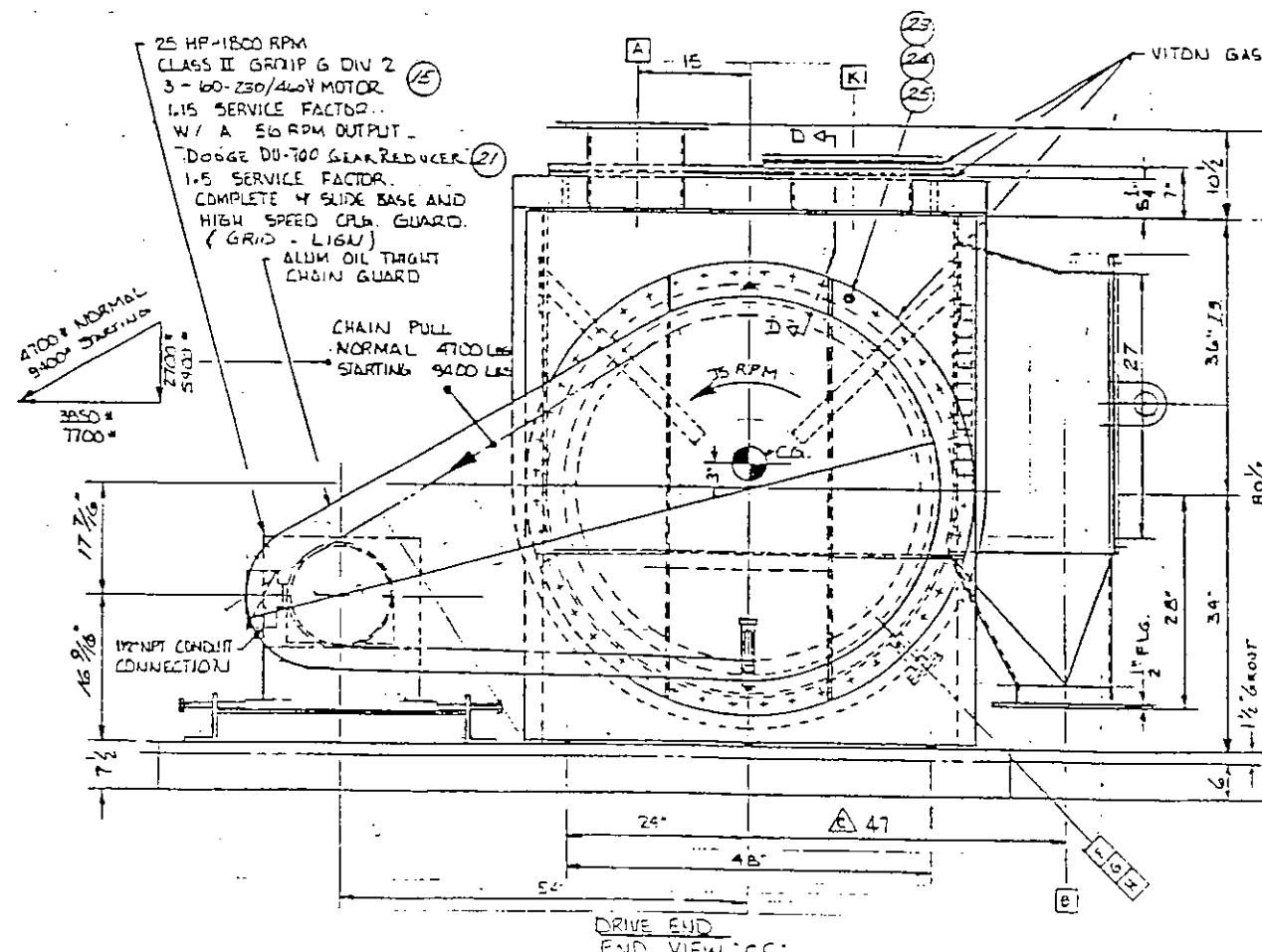
ITEM	QTY	MATERIAL	PART NO.	DESCRIPTION
2	1	3		
5	1	0		
9	1	9		
DWG A-502301				
Project: Carver Greenfield Sludge Dewatering & Thickening Contract No. 1 LA County Sanitary Dist. #2 Foster Wheeler Sub Contractors: Bepex Corporation 16000512 44-3 Terndale				
Supplier's Purchase Agreement No.: Manufacturer's Name: Contract Drawing Reference: Applicable Specifications Description of location within the facility being constructed, where installation is intended:				
To Follow: Mareshall Boiler & Mach. Co. DWL-13, DW-140, DW-180, & DW-200 1LK Between: Cohline X-11 & S-1-0 At Elev. 72'-0"				

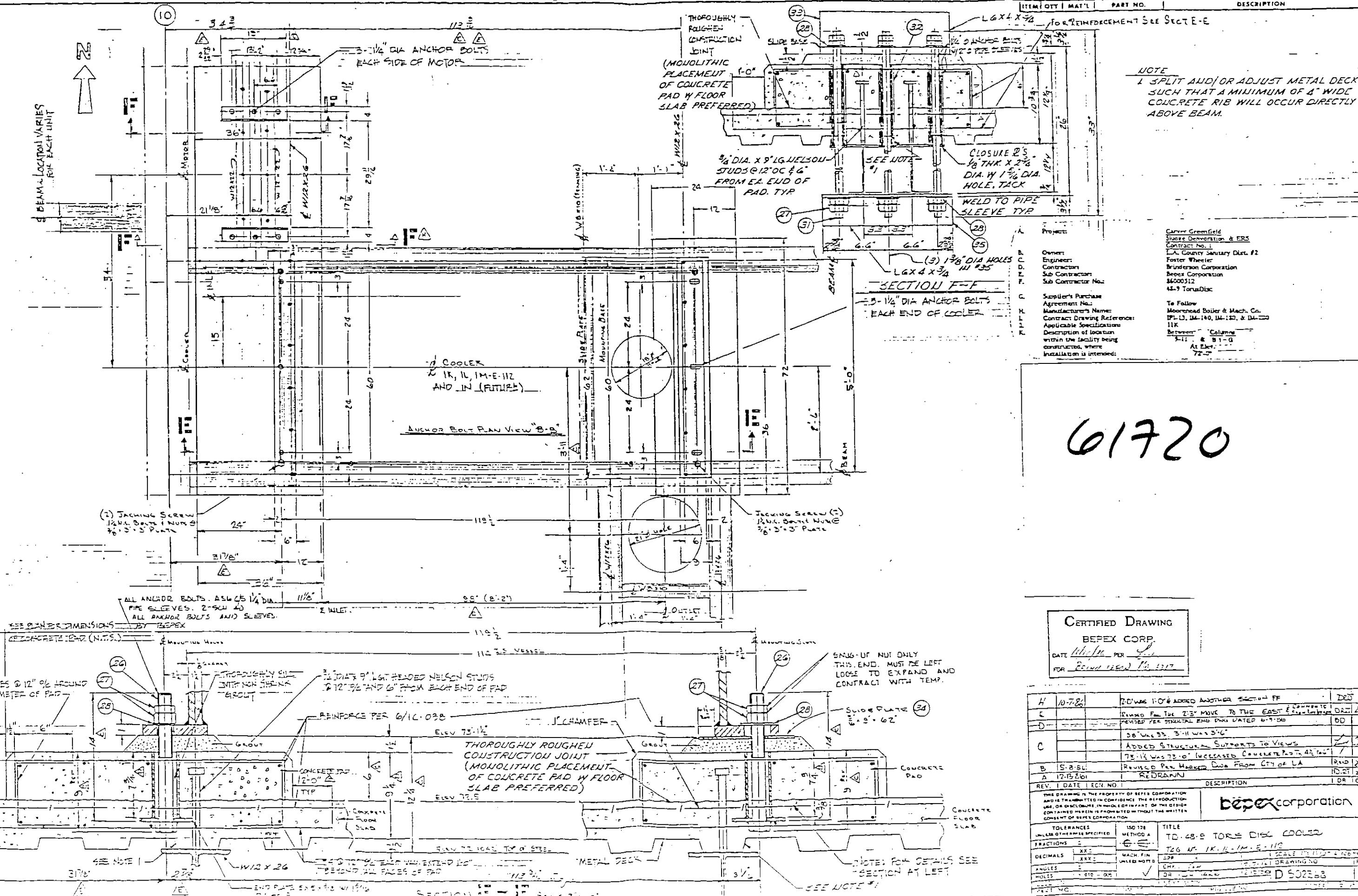
61720

CERTIFIED DRAWING
BEPEX CORP.
DATE 10/1/10 PER *[Signature]*
FOR APPROVAL *[Signature]*

G	14" x 27" OF GND WAS 21" x 33	DET. 1
C	14" x 27" WAS REVISED STIFFENER LOCATIONS	DET. 2
B	20" x 15" - 12" WAS 7" x 9.5" NAME 9.5" x 42" WAS 37"	DET. 3
A	55861 REVISIED PER APPROVAL DATE	DET. 4
REV. / DATE / ECR. NO. /	REDRAWN	DET. 5
DESCRIPTION DA CHNK		
THIS DRAWING IS THE PROPERTY OF BEPEX CORPORATION AND IS TRANSMITTED IN CONFIDENCE. THE REPRODUCTION AND OR DISCLOSURE OF THIS DRAWING OR PART OF THE DESIGN CONSTITUTES A BREACH OF CONTRACT WITHOUT THE WRITTEN CONSENT OF BEPEX CORPORATION.		
TOLERANCES UNLESS OTHERWISE SPECIFIED ISO 128		
METHOD A		
FRACTION: 1/16" 1/32" 1/64" 1/128" 1/256" 1/512"		
DECIMALS .000" .001" .002" .003" .004" .005" .006" .007" .008" .009" .010" .011" .012" .013" .014" .015" .016" .017" .018" .019" .020" .021" .022" .023" .024" .025" .026" .027" .028" .029" .030" .031" .032" .033" .034" .035" .036" .037" .038" .039" .040" .041" .042" .043" .044" .045" .046" .047" .048" .049" .050" .051" .052" .053" .054" .055" .056" .057" .058" .059" .060" .061" .062" .063" .064" .065" .066" .067" .068" .069" .070" .071" .072" .073" .074" .075" .076" .077" .078" .079" .080" .081" .082" .083" .084" .085" .086" .087" .088" .089" .090" .091" .092" .093" .094" .095" .096" .097" .098" .099" .0100" .0101" .0102" .0103" .0104" .0105" .0106" .0107" .0108" .0109" .0110" .0111" .0112" .0113" .0114" .0115" .0116" .0117" .0118" .0119" .0120" .0121" .0122" .0123" .0124" .0125" .0126" .0127" .0128" .0129" .0130" .0131" .0132" .0133" .0134" .0135" .0136" .0137" .0138" .0139" .0140" .0141" .0142" .0143" .0144" .0145" .0146" .0147" .0148" .0149" .0150" .0151" .0152" .0153" .0154" .0155" 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.0728" .0729" .0730" .0731" .0732" .0733" .0734" .0735" .073		

ITEM	CITY	MATERIAL	PART NO.	DESCRIPTION																																													
				Project:																																													
				Carver Greenfield Sludge Densification & ERS Contract No. 1 L.A. County Sanitary Dist. #2 Foster Wheeler Brinderson Corporation Bepex Corporation 86000512 44-9 TorusDisc																																													
				Owner: Engineer: Contractor: Sub Contractor: Sub Contractor No.:																																													
				Supplier/Purchase Agreement No.: Manufacturer's Name: Contract Drawing References: Applicable Specifications: Description of location within the facility being constructed, where installation is intended:																																													
				To Follow: Hooverhead Boiler & Mach. Co. IPL-13, IPL-140, IPL-120, & IPL-200 11K Brinderson - Columns 3-11 & B-1-Q At Level 7-27																																													
				61710																																													
				# [REDACTED] [REDACTED] [REDACTED]																																													
				CERTIFIED DRAWING BEPEX CORP. DATE 11/14/86 PER 11/14 FOR Project No. 1 E.D. 6212																																													
				<table border="1"> <tr> <td>C 15/</td> <td>127 WAS 42</td> <td>REV. 1 DATE 11/14/86</td> </tr> <tr> <td>B 15A.051</td> <td>12000 VIEW H-H ~ 42" WAS ST</td> <td>ECN. NO. 1</td> </tr> <tr> <td>A 1212.00</td> <td>1 REVISION</td> <td>DR. 100</td> </tr> <tr> <td colspan="2">THIS DRAWING IS THE PROPERTY OF BEPEX CORPORATION AND IS TO BE KEPT IN CONFIDENCE. THE REPRODUCTION USE OR DISCLOSURE, WHOLLY OR IN PART, OF THE DESIGN CONTAINED HEREIN IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF BEPEX CORPORATION.</td> <td>DESCRIPTION</td> </tr> <tr> <td colspan="2">TOLERANCES</td> <td>ISO 128</td> </tr> <tr> <td colspan="2">UNITED STATES SPECIFIED</td> <td>METHOD A</td> </tr> <tr> <td>FRACTIONS</td> <td>XX/XX</td> <td>TITLE</td> </tr> <tr> <td>DECIMALS</td> <td>XXX.X</td> <td>TD-44-9 TORUS DISC COOLER</td> </tr> <tr> <td>ANGLES</td> <td>XX° XX'</td> <td>AMT 1</td> </tr> <tr> <td>UNITS</td> <td>1 - 010 - 00</td> <td>SCALE 1/1</td> </tr> <tr> <td>UNITS</td> <td>1 - 010 - 00</td> <td>UNLESS NOTED</td> </tr> <tr> <td>UNITS</td> <td>1 - 010 - 00</td> <td>CHN 1 - 010 - 00</td> </tr> <tr> <td>UNITS</td> <td>1 - 010 - 00</td> <td>DR. 100 - 00</td> </tr> <tr> <td>UNITS</td> <td>1 - 010 - 00</td> <td>D 6025-03</td> </tr> <tr> <td>UNITS</td> <td>1 - 010 - 00</td> <td>REV. 1</td> </tr> </table>	C 15/	127 WAS 42	REV. 1 DATE 11/14/86	B 15A.051	12000 VIEW H-H ~ 42" WAS ST	ECN. NO. 1	A 1212.00	1 REVISION	DR. 100	THIS DRAWING IS THE PROPERTY OF BEPEX CORPORATION AND IS TO BE KEPT IN CONFIDENCE. THE REPRODUCTION USE OR DISCLOSURE, WHOLLY OR IN PART, OF THE DESIGN CONTAINED HEREIN IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF BEPEX CORPORATION.		DESCRIPTION	TOLERANCES		ISO 128	UNITED STATES SPECIFIED		METHOD A	FRACTIONS	XX/XX	TITLE	DECIMALS	XXX.X	TD-44-9 TORUS DISC COOLER	ANGLES	XX° XX'	AMT 1	UNITS	1 - 010 - 00	SCALE 1/1	UNITS	1 - 010 - 00	UNLESS NOTED	UNITS	1 - 010 - 00	CHN 1 - 010 - 00	UNITS	1 - 010 - 00	DR. 100 - 00	UNITS	1 - 010 - 00	D 6025-03	UNITS	1 - 010 - 00	REV. 1
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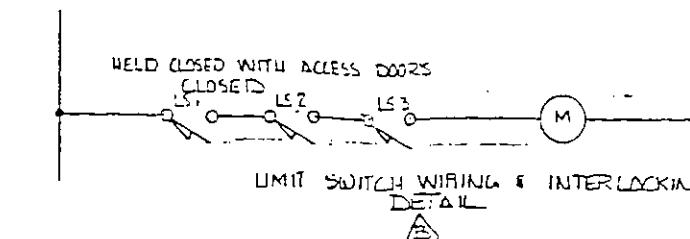
CERTIFIED DRAWING
BEPEX CORP.
 DATE 1/16/96 PER J.W.
 FOR EQUIPMENT 1/16/96

H	10-7-86	2D WAS 11-0' & ADDED ANOTHER SECTION FF	2D
C		REVOKED FOR THE 2-3 MOVE TO THE EAST E-112	DRA
D		REVOKED FOR STRUCTURAL END DNG DATED 6-9-96	DD
B	15-8-86	3D UCL 33, 3-11 W/ 3-16	3D
A	12-15-86	ADDED STRUCTURAL SUPPORTS TO VIEWS	12-15-86
		72-14 WAS 72-0' INCREASED CONCRETE P-72-43-14	
		REVOKED PER HANDED OUT FROM CITY OF LA	R.D.
		REDRAWN	IDR
		1 OR 1/2	
		REV. 1 DATE LEGN. NO. 1	
		TIME DRAWING IS THE PROPERTY OF BEPEX CORPORATION AND IS TRANSMITTED IN CONFIDENCE. THE REPRODUCTION, MAKING, OR DISCLOSEMENT IN WHOLE OR IN PART OF THE DESIGN CONTAINED HEREIN IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF BEPEX CORPORATION	
		TOLERANCES	ISO 128
		UNLESS OTHERWISE SPECIFIED	METHOD A
		FRACTIONS	SCALE 1:100 - 1:500
		DECIMALS	1:250
		ANGLES	1:500 DRAWING NO. REV.
		HOLDS	0.00 - 0.00 ✓
		NET NO.	D 5025-83

bepex corporation

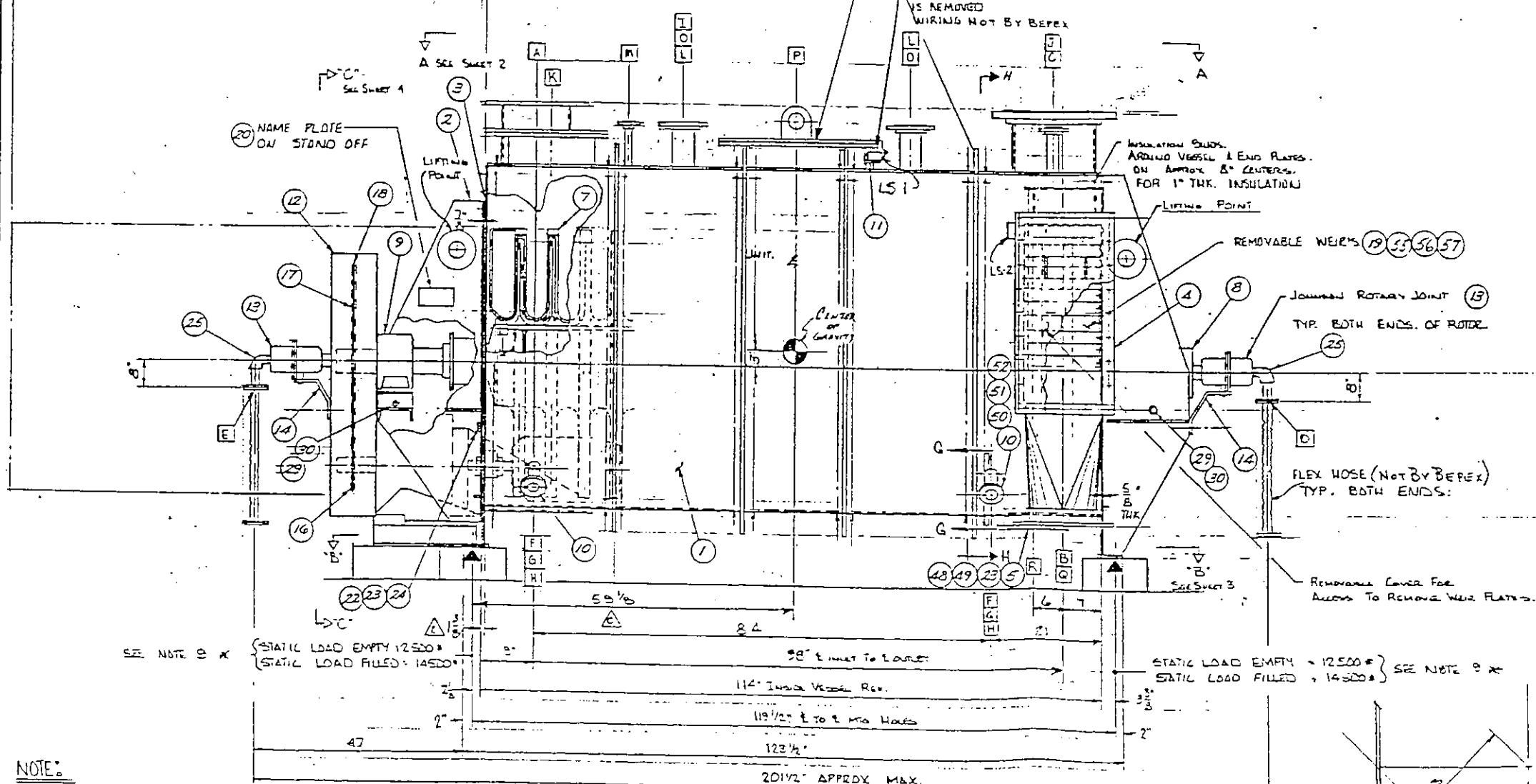
SHOP TEST PROCEDURES

1. HYDROSTATIC TEST VESSEL AT 22½ PSIG. ASME "U" STAMP IS PROVIDED.
2. HYDROSTATIC TEST ROTOR AT 150 PSIG. ASME "U" STAMP PROVIDED.
3. MANUALLY TURN ROTOR ASSY A MIN OF 10 COMPLETE REV. TO CHECK FOR INTERFERENCE.
4. INSTALL AND REMOVE ALL WEIR PLATES TO INSURE FIT.



14-6 REQ FOR ROTOR REMOVAL

+ Service



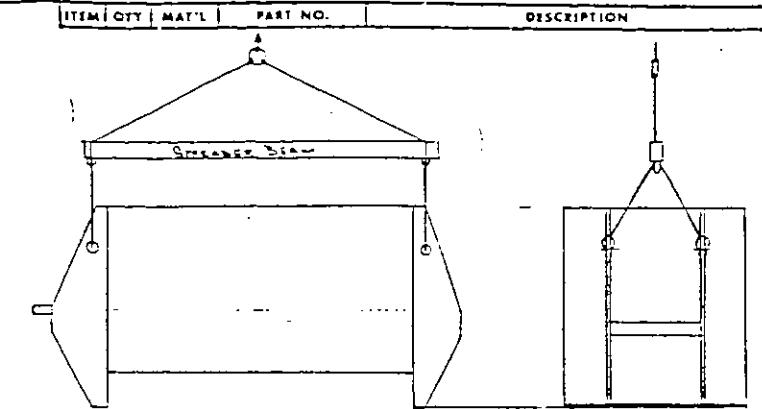
NOTE:

1. VESSEL DESIGN PRESSURE, 15 PSIG AT 300°F. HYDROSTATIC TEST VESSEL AT 22½ PSIG. ASME "U" STAMP WILL BE PROVIDED.
2. ROTOR DESIGNED AND CONSTRUCTED PER ASME SECTION III CURRENT ISSUE FOR 100 PSIG AT 300°F HYDROSTATIC TEST AT 150 PSIG. ASME "U" STAMP WILL BE PROVIDED.
3. ROTOR DISC ASSY HAS BEEN DESIGNED TO INCLUDE NO CORROSION ALLOWANCE (TOTAL).
4. TROUGH SHELL HAS BEEN DESIGNED TO INCLUDE 1/8" CORROSION ALLOWANCE (TOTAL).
5. ALL FLG. BOLTING TO STRUCTURE UNLESS NOTED OTHERWISE.
6. MATERIAL OF CONSTRUCTION MILD STEEL AS-102. TO PLATE AND SA-106B FOR SHAFT.
7. APPROX WT: 25000 LBS. LESS DRIVE (EMPTY); FILLED WITH PRODUCT 29000 LBS. DRIVE WT: 1720 LBS.
8. PAINT PER FIN COAT SAT 12 A - USE SPEC 9A-4-7 C FOR SURFACE PREPARATION.
9. * DYNAMIC LOADS DO NOT INCLUDE DYNAMIC LOADS RESULTING FROM DRIVE CHAIN PULL (SEE SHEET 2).
10. POWER HEAD TRANSFER AREA ED. 420 SQ FT.
11. NOISE MUST NOT EXCEED 85 DBA AT 3 FT.
12. FLEXIBLE HOSE MUST BE PROVIDED AT THE FLOW INLET AND OUTLET CONNECTIONS TO MINIMIZE MOMENTS AND FORCES ON THE ENTIRE DRIVE ASSEMBLY NOT PROVIDED BY BEPEX.

SECTION VIEW GS' TYP 2 PLCS

BRIDGEPORT RD N° 0225-6212

TAG 1K-E-112
1L-E-112
1M-E-112



A	B	C	D	E	F	G	H	I	J	K
Project:	Carver Greenfield Sludge Dewatering & ERS	Contract No.:	LA County Sanitary Dist. #2	Owner:	Porter Wheeler	Sub Contractor:	Brinderson Corporation	Sub Contractor No.:	4600010	46-9 Torus Disc
B	C	D	E	F	G	H	I	J	K	To Fellow
C	D	E	F	G	H	I	J	K	L	Hooverhead Boiler & Mach. Co.
D	E	F	G	H	I	J	K	L	M	IPL-13, IM-140, IM-180, & IM-200
E	F	G	H	I	J	K	L	M	N	11K Between Column
F	G	H	I	J	K	L	M	N	O	Between Column
G	H	I	J	K	L	M	N	O	P	As EASY
H	I	J	K	L	M	N	O	P	Q	72-12
I	J	K	L	M	N	O	P	Q	R	
J	K	L	M	N	O	P	Q	R	S	
K	L	M	N	O	P	Q	R	S	T	

CERTIFIED DRAWING
BEPEX CORP.
DATE 4/1/14 PER
FOR Revision 2 in 117

REV.	DATE	ECN. NO.	DESCRIPTION	FOR ICHK
1	10-3-01	1	REVISED 8/M SNW 16 2 Revised 2 On 0 Q1001	
2	10-5-01	1	ADDED BILL OF MATERIAL & ITEM N° 10571	
3	11-1-01	1	11½ WAS 1½ ADDED DIV. TO CENTER OF GRAVITY 12/1/01	
4	12-2-01	1	REVISED PER HANCOCK DIA FROM CITY OF LA 10011/01	
5	12-2-01	1	REDRAWN	10/27/11
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