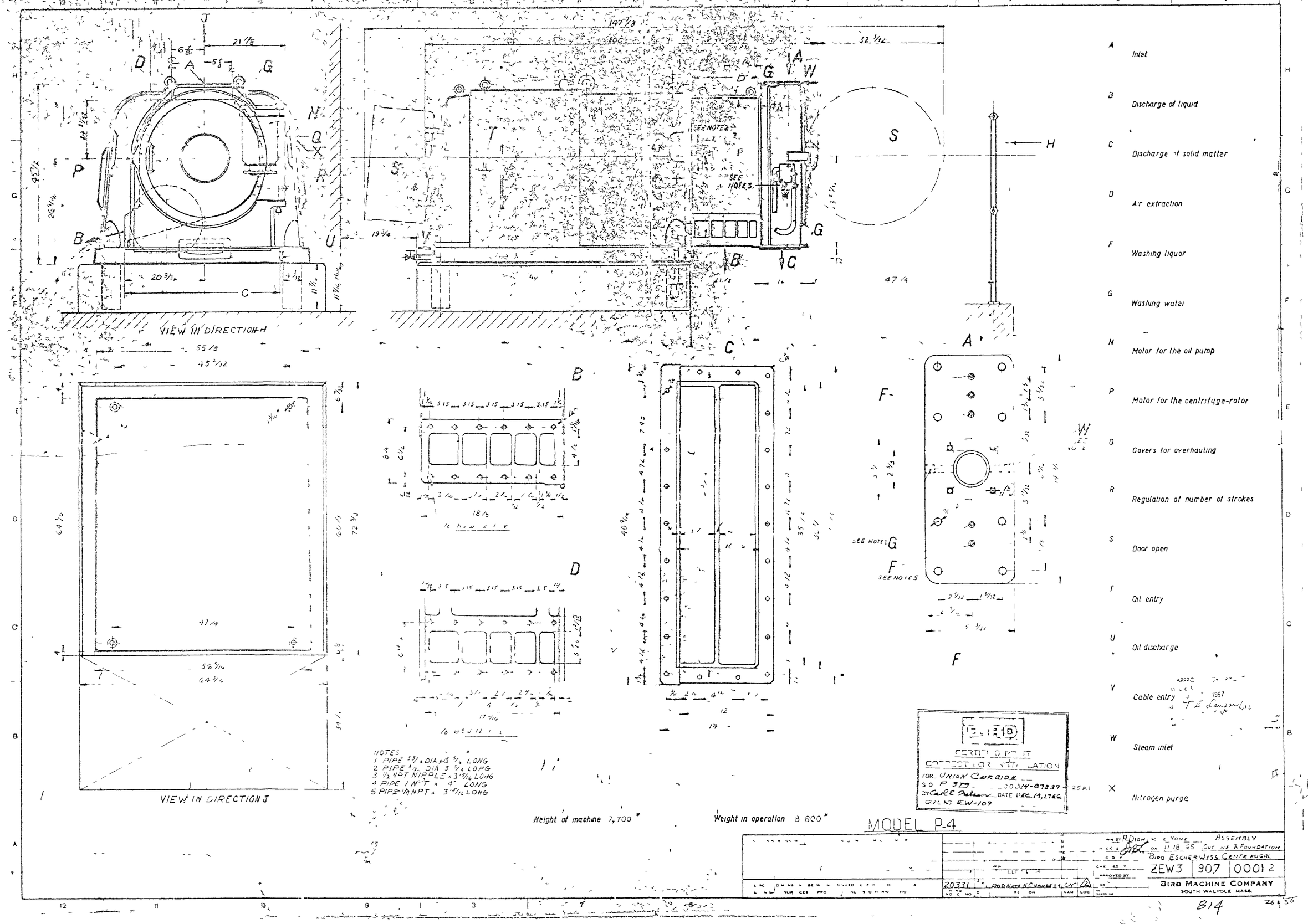

VIEW IN DIRECTION H
VIEW IN DIRECTION J
SEE NOTE 2
SEE NOTE 3
SEE NOTE 1
SEE NOTE 5
A Inlet
B Discharge of liquid
C Discharge of solid matter
D Air extraction
F Washing liquor
G Washing water
N Motor for the oil pump
P Motor for the centrifuge-rotor
Q Covers for overhauling
R Regulation of number of strokes
S Door open
T Oil entry
U Oil discharge
V Cable entry
W Steam inlet
X Nitrogen purge
NOTES
1 PIPE 3 3/4 DIA x 3 5/8 LONG
2 PIPE 2 1/2 DIA 3 5/8 LONG
3 1/2 NPT NIPPLE x 3 15/16 LONG
4 PIPE 1 NPT x 4" LONG
5 PIPE 1/4 NPT x 3 15/16 LONG
Weight of machine 7,700#
Weight in operation 8 600#
MODEL P-4
CERTIFIED PRINT
CORRECT FOR INSTALLATION
FOR UNION CARBIDE
S.O. P 379
DATE DEC. 14, 1966
ERAL NO EW-109
ASSEMBLY
OUTLINE & FOUNDATION
BIRD ESCHER WYSS CENTRIFUGAL
ZEW3 907 00012
BIRD MACHINE COMPANY
SOUTH WALPOLE MASS.
20331
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