



QTY.	DESCRIPTION	MATERIAL	C.G. PART NO.	DRAWING NO.	QTY./PER.	
60						
59						
58						
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45						
44						
43						
42						
41						
40	1 PIPE, 6' SCH. 40 X 7-15/16" LG.	SA-312 316L	6789000		.688	
39	1 PIPE, 4' SCH. 40 X 7-3/16" LG.	SA-312 316L	6787000		1.197	
38	1 PIPE, 3' SCH. 40 X 8-7/16" LG.	SA-312 316L	6785000		.672	
37	3 PIPE, 2' SCH. 40 X 6-3/4" LG.	SA-312 316L	6783000		1.125	
36	3 PIPE, 1' SCH. 40 X 6-13/16" LG.	SA-312 316L	6780000		1.793	
35	1 SHEET, 11 GA. X 2' X 3' LG. (MADE ANGLE)	SA-240 316L	6520272		.0013	
34	PREP. PARTS P/N 9126097					
33						
32						
31						
30						
29						
28						
27	1 PLATE, 3/16" THK. X 5" X 12-3/4" LG.	304	6555020		.0074	
26	1 PLATE, 3/16" THK. X 5-11/16" X 5-7/8" PLG.	304	6555020		.0039	
25	1 PLATE, 3/16" THK. X 5-11/16" X 7-1/2" LG.	304	6555020		.0049	
24	BRACKETS P/N 9126096					
23						
22						
21						
20						
19						
18						
17	4 LIFTING LUG	304	1400079	B-1400079	4	
16	2 COUPLING, HALF 1" SCRIB 3000 LB	SA-182-316L	9000916		2	
15	1 FLANGE, SLIP-ON 6" 150# R.F. ANSI	SA-182 316L	0120537		1	
14	1 FLANGE, SLIP-ON 4" 150# R.F. ANSI	SA-182 316L	0120532		1	
13	1 FLANGE, SLIP-ON 2" 150# R.F. ANSI	SA-182 316L	0120532		1	
12	3 FLANGE, SLIP-ON 2" 150# R.F. ANSI	SA-182 316L	0120531		3	
11	3 FLANGE, SLIP-ON 1" 150# R.F. ANSI	SA-182 316L	0120528		3	
10	1 HEAD, ASME F&D-1/2" THK. X 10-1/4" OD 110-1/4" DR 1-1/2" SF	SA-240-316L	9125076		1	
9						
8						
7						
6						
5	PREP. PARTS P/N 9126097					
4	BRACKETS P/N 9126096					
3	3 SPRAY BALL ASSY	B/M	3600447	E-3600447	3	
2	1 AGITATOR SUPPORT PLATE	B/M	3600446	E-3600446	1	
1	1 MANWAY 26" SPRING LOADED w/ 6" SIGHT GLASS	B/M	3601186	E-3601186	1	
REV.	QTY.	DESCRIPTION	MATERIAL	C.G. PART NO.	DRAWING NO.	QTY./PER.
BILL OF MATERIAL P/N 3600441						

Q	NO.	QTY.	SIZE	RATING	TYPE	SCH.	SERVICE/DESCRIPTION
Q	1	2"	150#	R.F.S.D.	40		SAMPLE
M	1	26"					MANWAY
L	1	18"					AGITATOR
K	1	6"	150#	R.F.S.D.	40		VACUUM
J	1	2"	150#	R.F.S.D.	40		SPARE
I	1	1"	150#	R.F.S.D.	40		BALANCE LINE
H	1	2"	150#	R.F.S.D.	40		VENT
G	1	6"	150#	PAD			SIGHT GLASS ON MANWAY
F2	1	1"	3000#	1/2-CPLG			LIGHT CONN.
F1	1	1"	3000#	1/2-CPLG			LIGHT CONN.
E	1	4"	150#	R.F.S.D.	40		SAFETY VALVE
D	1	1"	150#	R.F.S.D.	40		PRESSURE GAUGE
C	1	3"	150#	R.F.S.D.	40		PRODUCT INLET
B	1	1"	150#	R.F.S.D.	40		PRESSURE GAS
A,A,A3	3	2-7/16"	150#	R.F.S.D.	40		SPRAY BALL

ASME CODE  
 REVIEWED: [Signature]  
 DATE: 7-14-70  
 APPROVED: [Signature]

CERTIFIED PRINT  
 Stanley, N. C.  
 GASTON COUNTY DYING MACHINE CO.

CAD REFERENCE NO.  
 RD00075A

GASTON COUNTY FABRICATION  
 A DIVISION OF GASTON COUNTY DYING MACHINE COMPANY  
 STANLEY, NORTH CAROLINA 28153-4805

CUSTOMER: RUSEMUND, INC. CHARLOTTE, N.C.  
 TITLE: HEAD ASSEMBLY, 6M2 ROSEMUND 316L  
 CUSTOMER P.O. NO. 00001197  
 DATE: 2/25/70  
 CHECKED BY: [Signature]  
 DATE: 4/17/70  
 SHEET: 4 OF 13  
 SCALE: NOTED  
 No. E-3600441